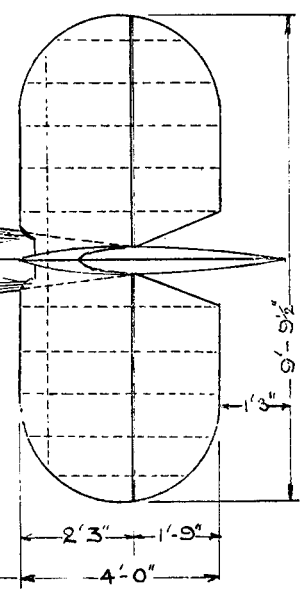
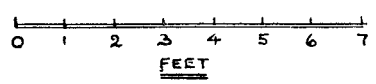


AVRO "CADET" TYPE 631.  
 135 H.P. ARMSTRONG-SIDDELEY GENET-  
 MAJOR ENGINE.



# THE AVRO CADET—TYPE 631

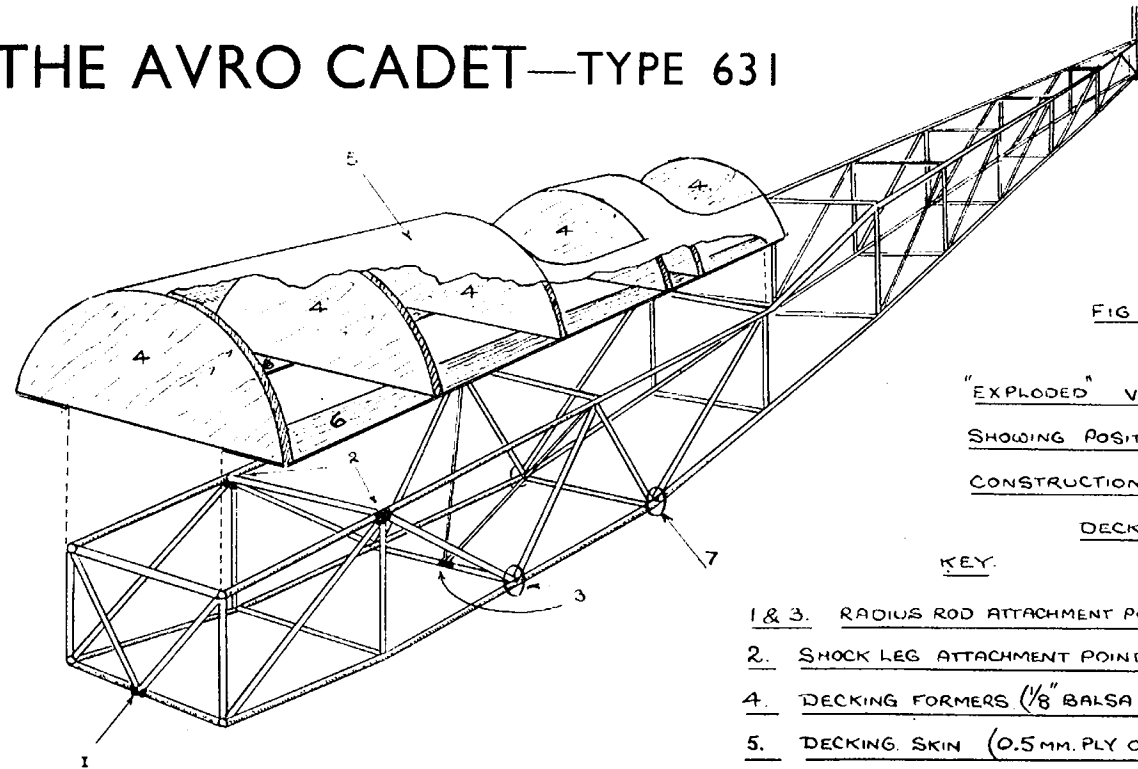


FIG. 1.

"EXPLODED" VIEW OF FUSELAGE  
SHOWING POSITIONING AND  
CONSTRUCTION OF COCKPIT  
DECKING.

KEY.

- 1 & 3. RADIUS ROD ATTACHMENT POINTS
- 2. SHOCK LEG ATTACHMENT POINTS
- 4. DECKING FORMERS (1/8" BALSASHEET)
- 5. DECKING SKIN (0.5 MM. PLY OR 1/32" BALSASHEET)
- 6. COCKPIT LEDGES (0.5 MM. PLY OR 1/32" BALSASHEET)
- 7. WING ATTACHMENT POINTS

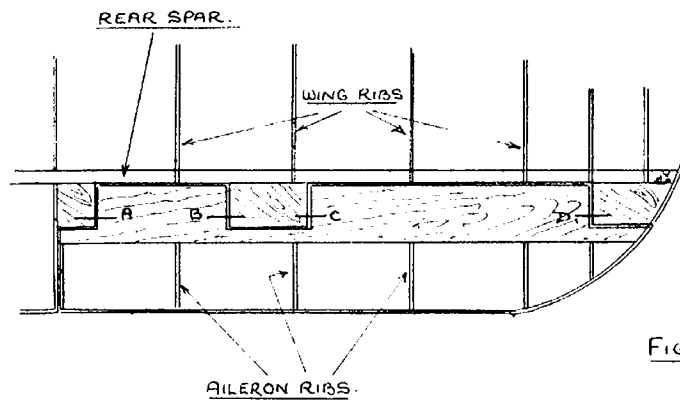


FIG. 2.

A, B, C & D.— HINGE POSITIONS ON  
FRISE TYPE AILERONS.

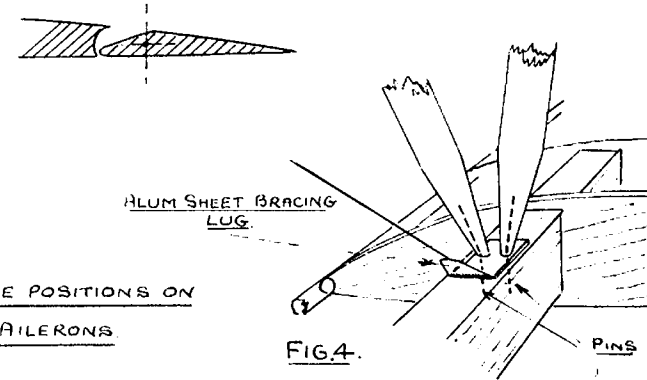


FIG. 4.

INTERPLANE STRUT & BRACING WIRE  
LUG ATTACHMENTS.

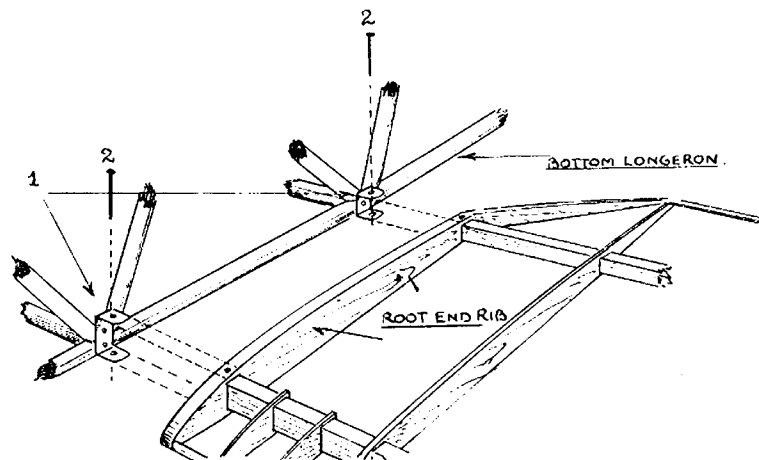


FIG. 3.

METHOD OF ATTACHING WINGS TO FUSELAGE  
OR TOP CENTRE SECTION.

- 1, 1.— 22 or 26 SW.G. ALUMINIUM "U" PLATES
- 2, 2.— ATTACHMENT PINS.

E. J. R.  
1940

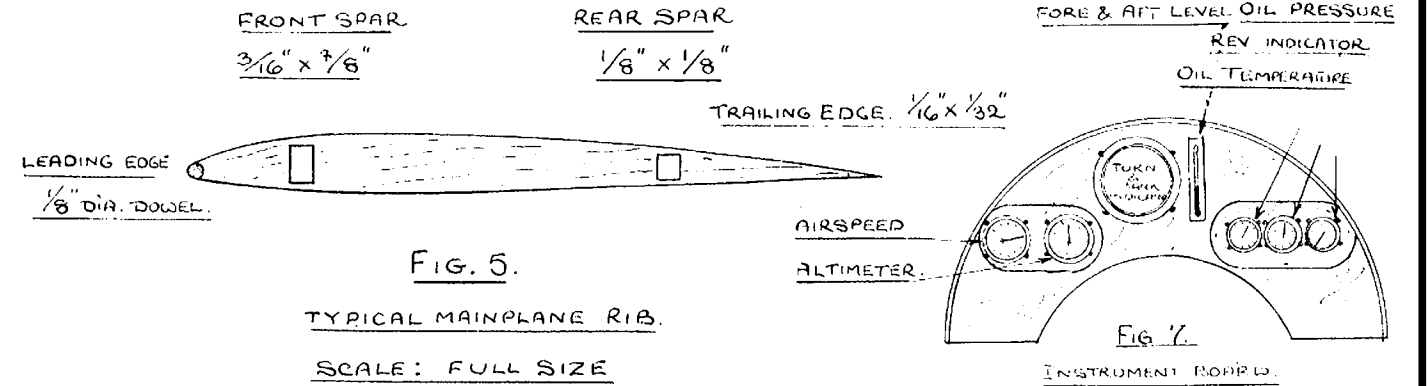


FIG. 5.

TYPICAL MAINPLANE RIB.  
SCALE: FULL SIZE

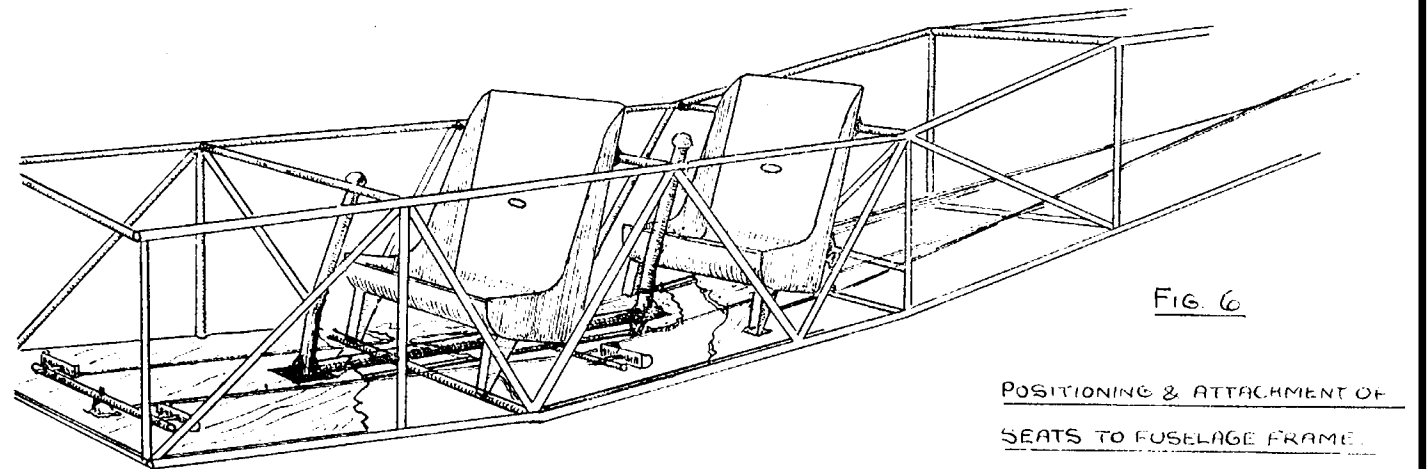


FIG. 6.

POSITIONING & ATTACHMENT OF  
SEATS TO FUSELAGE FRAME.

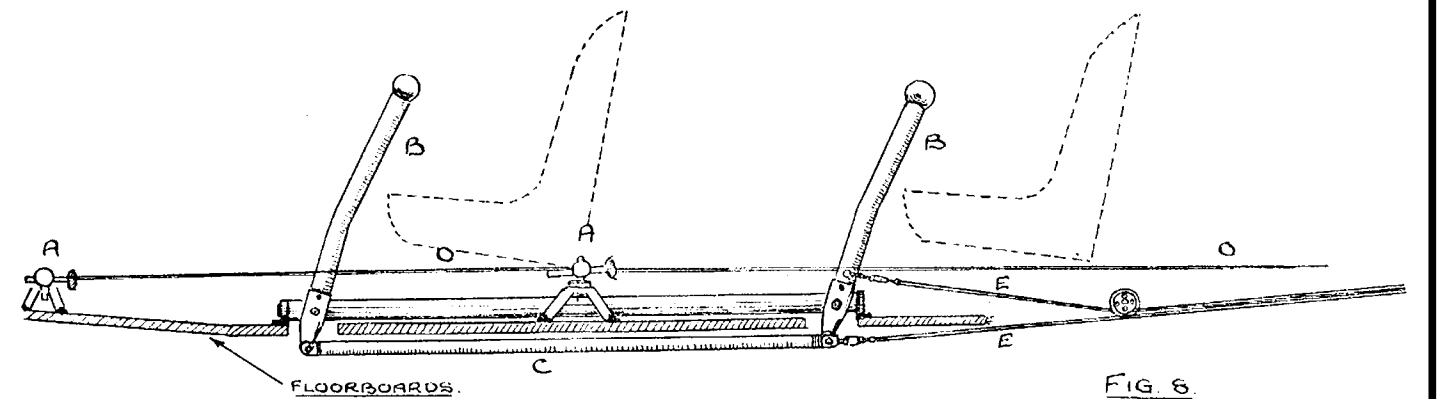


FIG. 8.

ARRANGEMENT OF COCKPIT CONTROLS.

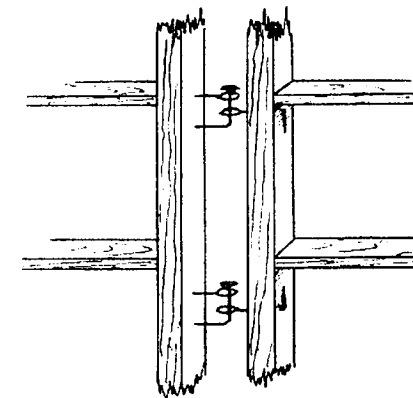


FIG. 9.  
METHOD OF MAKING  
RUDDER & ELEVATOR  
HINGES FROM 3  
DRESS-MAKER'S PINS

- A. A. RUDDER BARS.
- B. B. CONTROL COLUMNS.
- C. CONNECTING ROD.
- D. RUDDER CONTROL CABLES.
- E. E. ELEVATOR CONTROL CABLES.